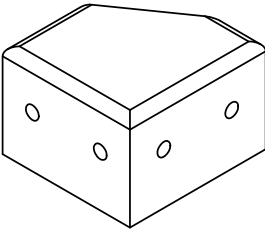



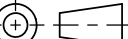

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ANY DISCLOSURE IN PART OR AS A WHOLE TO
ANY UNAUTHORIZED PERSON IS SPECIFICALLY
PROHIBITED.

NEXT ASSEMBLY		PROJECT		REVISIONS				
500-302039-301		500 VARIOUS		REV.	DESCRIPTION	REV BY	DATE	APPV
				A	ADDED 35 DEGREE CUT WITH R.25	DMK	7/27/2015	SF



500-302022-001,
STOP BLOCK,LWR,
ROTATIONAL

NOTE:
1. ALTERNATE MATERIALS
AL 6061-T62 PER AMS 4160 OR AMS-QQ-A-200/8
AL 6061-T6, T651 PER AMS 4117 OR AMS-QQ-A225/8

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>						
			DRAWN BY: D KRUTHOFF		DATE: 7/26/13								
TOLERANCES													
MACHINE FINISH 63 ✓	DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005		PROJECTION: 	CHECKED BY:		DATE:		<div>TITLE STOP BLOCK,LWR, ROTATIONAL</div>					
				D WRIGHT		2/12/14							
ANGLES: X ± 1° X.X ± .5°		PRODUCTION CONTROL:		DATE:									
		J RODRIQUEZ		2/11/14									
MATERIAL 	AL 6061-T6, T6510, T6511 PER AMS 4150, 4173 OR AMS-QQ- A-200/8		ENGINEER APPROVAL:		DATE:		<div>DRAWING NO. 500-302022</div>		REV A				
			D CORNELIUS		2/12/14								
FINISH ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE		ESTIMATED WEIGHT: Lbs		SIZE:		B		<div>SCALE: 1:1</div>		<div>MODEL FILE NAME: 500-302022</div>		SHEET 1 OF 1	
				DRAWING FILE NAME: 500-302022									